

常用するはめあいの寸法許容差

単位 μm

寸法の区分 (mm)	軸の寸法許容差																穴の寸法許容差																										
	f				g				h				js				j				k				H				Js				J				K				M		
	f5	f6	f7	f8	g5	g6	g7	g8	h5	h6	h7	h8	js5	js6	js7	js8	j5	j6	j7	j8	k5	k6	k7	k8	H5	H6	H7	H8	Js5	Js6	Js7	Js8	J6	J7	J8	J9	K6	K7	K8	M6	M7	M8	
を越え以下	-6	-10	-12	-16	-6	-8	-12	-4	-6	-10	-14	0	±2	±3	±5	±2	+2	+4	+6	+4	+4	+6	+10	+4	±2	±3	±5	±7	±2	±3	±5	±7	+2	+4	+6	0	0	0	-2	-2	-2	-2	
3	-10	-12	-16	-6	-6	-8	-12	-4	-6	-10	-14	0	±2	±3	±5	±2	-2	-4	-4	-4	0	0	0	0	±2	±3	±5	±7	±2	±3	±5	±7	+2	+4	+6	-4	-6	-8	-10	-14	-8	-12	
6	-15	-18	-22	-9	-12	-16	-5	-8	-12	-18	-5	-8	±2.5	±4	±6	±2.5	+3	+6	+8	+6	+9	+13	+1	+8	±2.5	±4	±6	±9	±2.5	±4	±6	±9	+5	+6	+10	+2	+3	+5	-1	0	0	+2	
6 10	-13	-18	-22	-9	-12	-16	-5	-8	-12	-18	-5	-8	±3	±4.5	±7	±3	+4	+7	+10	+7	+10	+16	+1	+6	±3	±4.5	±7	±11	±3	±4.5	±7	±11	+5	+8	+12	+2	+5	+6	-3	0	+1	-21	
10 14	-19	-22	-28	-11	-14	-20	-6	-9	-15	-22	-6	-9	±4	±5.5	±9	±4	+5	+8	+12	+9	+12	+19	+1	+8	±4	±5.5	±9	±13	±4	±5.5	±9	±13	+6	+10	+15	+2	+6	+8	-4	0	0	+2	
14 18	-24	-27	-34	-14	-17	-24	-8	-11	-18	-27	-8	-11	±4	±5.5	±9	±4	-3	-6	-6	-6	+1	+1	+1	+8	±4	±5.5	±9	±13	±4	±5.5	±9	±13	-5	-8	-12	-9	-12	-19	-15	-18	-18	-25	
18 24	-29	-33	-41	-16	-20	-28	-9	-13	-21	-33	-9	-13	±4.5	±6.5	±10	±4.5	+5	+9	+13	+11	+15	+23	+2	+9	±4.5	±6.5	±10	±16	±4.5	±6.5	±10	±16	+8	+12	+20	+2	+6	+10	-4	0	0	+4	
24 30	-29	-33	-41	-16	-20	-28	-9	-13	-21	-33	-9	-13	±4.5	±6.5	±10	±4.5	-4	-8	-8	-8	+2	+2	+2	+9	±4.5	±6.5	±10	±16	±4.5	±6.5	±10	±16	-5	-9	-13	-11	-15	-23	-17	-21	-21	-29	
30 40	-36	-41	-50	-20	-25	-34	-11	-16	-25	-39	-11	-16	±5.5	±8	±12	±5.5	+6	+11	+15	+13	+18	+27	+2	+11	±5.5	±8	±12	±19	±5.5	±8	±12	±19	+10	+14	+24	+3	+7	+12	-4	0	0	+5	
40 50	-36	-41	-50	-20	-25	-34	-11	-16	-25	-39	-11	-16	±5.5	±8	±12	±5.5	-5	-10	-10	-10	+2	+2	+2	+11	±5.5	±8	±12	±19	±5.5	±8	±12	±19	-6	-11	-15	-13	-18	-27	-20	-25	-25	-34	
50 65	-43	-49	-60	-23	-29	-40	-13	-19	-30	-46	-13	-19	±6.5	±9.5	±15	±6.5	+6	+12	+18	+15	+21	+32	+2	+13	±6.5	±9.5	±15	±23	±6.5	±9.5	±15	±23	+13	+18	+28	+4	+9	+14	-5	0	0	+5	
65 80	-43	-49	-60	-23	-29	-40	-13	-19	-30	-46	-13	-19	±6.5	±9.5	±15	±6.5	-7	-12	-12	-12	+2	+2	+2	+13	±6.5	±9.5	±15	±23	±6.5	±9.5	±15	±23	-6	-12	-18	-15	-21	-32	-24	-30	-30	-41	
80 100	-51	-58	-71	-27	-34	-47	-15	-22	-35	-54	-15	-22	±7.5	±11	±17	±7.5	+6	+13	+20	+18	+25	+38	+3	+15	±7.5	±11	±17	±27	±7.5	±11	±17	±27	+16	+22	+34	+4	+10	+16	-6	0	0	+6	
100 120	-51	-58	-71	-27	-34	-47	-15	-22	-35	-54	-15	-22	±7.5	±11	±17	±7.5	-9	-15	-15	-15	+3	+3	+3	+15	±7.5	±11	±17	±27	±7.5	±11	±17	±27	-6	-13	-20	-18	-25	-38	-28	-35	-35	-48	
120 140	-61	-68	-83	-32	-39	-54	-18	-25	-40	-63	-18	-25	±9	±12.5	±20	±9	+7	+14	+22	+21	+28	+43	+3	+18	±9	±12.5	±20	±31	±9	±12.5	±20	±31	+18	+26	+41	+4	+12	+20	-8	0	0	+8	
140 160	-61	-68	-83	-32	-39	-54	-18	-25	-40	-63	-18	-25	±9	±12.5	±20	±9	-11	-18	-18	-18	+3	+3	+3	+18	±9	±12.5	±20	±31	±9	±12.5	±20	±31	-7	-14	-22	-21	-28	-43	-33	-40	-40	-55	
160 180	-61	-68	-83	-32	-39	-54	-18	-25	-40	-63	-18	-25	±9	±12.5	±20	±9	-11	-18	-18	-18	+3	+3	+3	+18	±9	±12.5	±20	±31	±9	±12.5	±20	±31	-7	-14	-22	-21	-28	-43	-33	-40	-40	-55	